

IN THE SPECIFICATION

Please amend the paragraph at page 8, lines 9-19, as follows:

Assembled on this base is a partially cowled closed structure 4 which is intended for receiving all the components necessary for the operation of the winding machine 1. In this regard, and in a non-limiting way, this closed structure shaped as a cabinet is provided with the control and command devices 14 necessary for the various regulations of the various members which will be described later in the present description, and with hydraulic, electrical and compressed-air networks and networks for other fluids necessary for the operation of the said members.

Please amend the paragraph at page 10, lines 5-16, as follows:

Another element which is essential for the production of a cake can be seen in Figures 1a and 1b. This is the device 8 for the positioning and guidance of the thread on the spindle 6 or 7. In this example, this is a helix. This helix is actuated in rotation by a drive member about a shaft coaxial with a second axis substantially parallel to those mentioned above. The rotational speed of the drive member of the helix is regulated as a function of the law of construction of the cake, and there is provision for these control and command devices 14 to be incorporated within the structure 2 forming a frame.

Please amend the paragraph at page 13, lines 31-35, as follows:

The motor for rotating the spindle 6 or 7 provided with the sleeve tubes is started, and the control and command device 14 for the primary and secondary strokes, and for the position of the barrel, is initialized (execution of the law of construction).

Please amend the paragraph at page 14, lines 21-28, as follows:

The winding is active, and the primary stroke and secondary stroke movements, and the ~~control~~ control of the position and/or of the angular speed of the barrel, are controlled by the control and command device 14, so as to conform to the law of construction. This is made possible by the use of a digital technology which makes it possible to fix the position and/or speed of all of the actuators.